



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ENGINEERING CHANGE REQUEST

ECR 187

Date Opened:	3/29/21 8:43 AM	Requested By:	Gagnon-Donovan, Michelle
Type:	Tooling/DSK/GSE Drawing Change	Responsible Engineer:	Fuentes, Roberto
Priority:	High	Requester*:	Gagnon-Donovan, Michelle
Status:	Under Review	DM:	Lee, Michael
Reason:		ECR Lead*:	Drouin, Steven
Expense:	2000	ECR Specialist:	Drouin, Steven
Target Date:		DE Approver*:	Drouin, Steven
Execution Date:			
ECR Approval No:			
RE (R&D):	**BRIEF DESCRIPTION**: DESCRIPTION/ ADR CONTENT**:	C3-4-2 C3-4-4XX drawings missing heat treat spec	Drawings C3-4-2 and C3-4-4XX to be placed under review for evaluation. Heat treat specifications for trunnion is missing on drawings. Conclusion: C3-4-2 and C3-4-4A/ C3-4-4KA drawings has added a Heat Treat to RC 53-56 to P/N C3-4-2 Trunnion.
Status Note:			

CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
----------	------------------	----------------------------	---	-------------------

PARTS

INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
C3		5 Quarantine	0 *	1 Update Jobs only when drawing approved
C3-4-2		31 Quarantine	0 *	0 Update Jobs only when drawing approved
C3-4-4A		12 Quarantine	0 *	0 Update Jobs only when drawing approved
C3-4-4KA		3 Quarantine	0 *	0 Update Jobs only when drawing approved
C3-CV		0 *	0 *	0 *
C3-K		8 Quarantine	0 *	1 Update Jobs only when drawing approved
C3-K-HC		0 *	0 *	8 *
C3-K-HC-AR		0 *	0 *	0 *
C3-K-HC-ARW		0 *	0 *	0 *
C3-K-HC-TEST		0 *	0 *	0 *
C3-K-HCP		0 *	0 *	0 *

ACCOUNTING JOBS

Accounting Job No	Type	Group	Status
SE CAD Red Barn	Sustain Engineering		Active

EFFECTS

Effect Group	Effects
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required
3. ECR Lead Assessment - Status During ECR	UR - Full Under Review
4. Production Type	In-house production, Outsourced/Purchased Part (heat treat instructions will accompany part when sent to Atlantic Heat Treat)